

### Welcome to

# **SVVS CAL Labs Private Limited**

An ISO/IEC 17025:2017 (NABL) and

An ISO 9001:2015 Certified Laboratory





❖ SVVS CAL LABS PRIVATE LIMITED have been involved in the service field of Pharmaceutical Industry in Calibration, Validation (Thermal, HVAC, CSV, Utilities, Equipment) and Environmental Control chambers & AHU AMC Service for more than two decades, supported by highly qualified, experienced & Technical experts.

**Technical** 

# Team Strength



• Our team is highly qualified and have in-depth knowledge of their respective domains. We impart regular training to enhance their skills. We will provide timely international exposure of relevant of topics as required to meet Industrial Compliance. Our ethical policies ensure to take care of the interest of employees in a good manner.

# **Technical**

# Infrastructure



The organization has a world class infrastructure which has been the driving force behind our success. Our all-business procedures are followed in a very orderly and synchronized manner. Highly advanced equipment and machines help us invariably in achieving our set goals and targets.

# **Technical**

## Our Services

- Calibration Services
- Thermal Validation
- Clean Room Validation
- Environmental Control Chamber AMC Services
- Utility Testing/ Validation
- Computer System Validation
- Equipment Validation



**Technical** 

## Calibration Services



Mechanical

Thermal

Electro Technical

Mass & Volume

Dimensions

**Technical** 

## Calibration (Mechanical)

#### **Scope for Pressure Indicating Devices**

- Hydraulic Pressure Guage, Transmitters, Switches
   (0 to 700 bar)
- Pneumatic Pressure Guage, Transmitters, Switches
   (0 to 40 bar)
- Vacuum Guage, Transmitters, Switches (-1 to 0 bar)
- Magnehelic Guage, Differential Pressure
   Indicators, Manometers (0 to 100 mbar)







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## Calibration (Mechanical)

# SVVS SVVS

#### **Masters**

- Digital Pressure Gauges
- Digital Manometers

#### **Source**

- Pneumatic pump
- Hydraulic Pump
- Low Pressure Pump







## Calibration (Thermal)

#### Scope

■ Temperature: -80°C− 1200°C

Hygrometer: 10-50°C and 20-95% RH



#### **Instruments**

- RTD Sensors with & without Indicators
- Thermocouple with & without Indicator
- Glass Thermometers
- Thermo Hygrometers
- Data Logger (Temp & Humidity)
- Temperature Gauges
- Incubators
- Hot air oven
- Muffle furnace
- Infrared Temperature gun







## Calibration (Thermal)

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#### **Masters**

- SSPRT Sensor with 6.5 digit multi meter
- S-Type Thermo couple with Indicator
- Digital Temperature and Humidity meter with sensor
- Data logger with Sensors

#### Source

- Liquid Temperature bath
- Dry Temperature bath
- Portable Temperature and Humidity Generator





# Calibration (Dimensions)



#### **Equipment's**

- Vernier Calliper/ micro meter
- Gauge blocks
- Feeler Gauge
- Steel scale (Ruler)
- Test sieves
- Pitch Gauge

#### Masters

- Slip gauge
- Vernier calliper
- Profile Projector









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## Calibration (Mass & Volume)



#### **Scope**

- Weighing balances: 1 mg 500kg
- Weights: 1mg 20 kg
- Micro Pipettes:  $10\mu l 10ml$
- Glassware: 1ml 10L

#### **Equipment's**

- Measuring Cylinder
- Volumetric Flasks
- Glass Pippets
- E2, F1, F2, M1, M2 and M3 class weights and weights box
- Weighing Balances







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## Calibration (Mass & Volume)

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#### **Masters**

- Electronic weighing balances
- Standard weights







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## Calibration (Electro Technical)

#### Scope

- Temperature Indicators: -80°C 1200°C
- Electrical Measuring Equipment's: 0-1000V,
   0-1000A, 0-10 MΩ

#### **Masters**

- Lux Meter
- Sound Level Calibrator
- Universal Calibrator
- Multi Function Calibrator

#### **Equipment's**

- Lux Meter
- Sound Level Meter
- Temperature Indicator
- Multi meter
- Clamp meter
- Volt/ Ammeter













## Third Party Scope

We undertake a Third-party NABL service of Mass & Volume, Dimensions and Electro Technical through our approved channel partners thereof.











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### Thermal Validation



Area Mapping

Equipment Mapping

**Technical** 

# Area Mapping

#### Scope

- -30°C to 50°C
- RH 20%-95%

#### **Masters**

Portable Data Logger

#### **Parameter**

- Process area
- Ware house
- Walk-in cold rooms
- Walk-in Freezers









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# Equipment Mapping

#### Scope

■ -80°C to 300°C

#### **Masters**

- Data logger with sensor
- Portable Data Logger

#### **Equipment's**

- Refrigerators
- Freezers
- Incubators
- Ovens
- Auto clave
- Tunnels
- Lypholizers
- Muffle Furnace
- Water bath
- Stability chambers















# **Technical**

# Clean room validation (HVAC)

#### **Test Case**

- Air Velocity
- Filter Integrity
- Particle count
- Airflow visualisation
- Recovery

#### Masters

- Particle counter
- Anemometer
- Aerosol photo meter
- Aerosol Generator
- Water fogger
- Video camera
- Capture hood













# Utility Testing/Validation







Nitrogen

Bubble point

Pure steam quality

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## Compressed Air / Nitrogen



#### **Parameter**

- Dew point
- Oil mist
- Water content
- Hydro carbons
- CO, CO<sub>2</sub>, SO, SO<sub>2</sub>
- Viable and Non-viable count









## Pure Steam Quality

#### **Parameter**

- Super heated test
- Non condensate test
- Dryness test





#### Environmental Control Chamber AMC Services



#### **Environmental Chambers Equipment's**

- Stability chambers
- BOD incubator
- Incubator
- Hot air oven
- Cold chamber
- Oven

- Deep freezers
- Auto clave
- Microbiological safety cabinet
- Muffle furnace
- Humidity chamber
- Water bath



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#### **Environmental Control Chambers:**

- 4 AMC visits
- 1 time calibration and validation
- Breakdown services

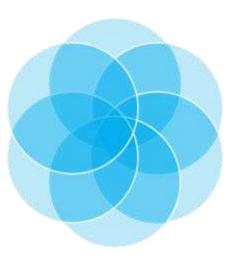


## Computer System Validation





PLC/HMI Validation



SCADA/ IPC Validation



Network Qualification

Software Validation



**Excel Sheet** Validation



# Equipment Validation



- 1. Process Equipment
- 2. Utility Equipment
- 3. Packing Equipment

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#### **Process Equipment**

OSD

(RMG, FBD/FBP, Blender, TCM, Auto coater, Capsule filling machine, Tablet thickness sorter)

Injectable's

(Vial filling, Lypholizer, Cartridge filling, PFS, BFS Machine)

API

(Fermenters, Vessels)

- Liquid Lines
- Topical Equipment's
- Encapsulation Machine

#### **Utility Equipment**



- Water plant
   (PW generation & distribution, WFI generation & distribution, PS generation & distribution)
- Chillers
- Compressed air generator

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Bulk Packing

(Unscrambler, Desiccant Inserter, Tablet Counter, Caping & Screwing, Induction sealing)

- Blister Packing Machine
- Secondary and Tertiary packing
   (Cartoning Machine, Labelling Machine)
- Inspection Systems
   (Blister Inspection, 2D-Inspection, 360 degree Inspection)

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## Our Clients



























### Get in touch

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#### **Branches in India**

- 1. Visakhapatnam
- 2. Bangalore

#### **Overseas**

Zambia (South Africa)

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# THANK YOU!

For your valuable Time.

For your valuable Time.

**Technical**